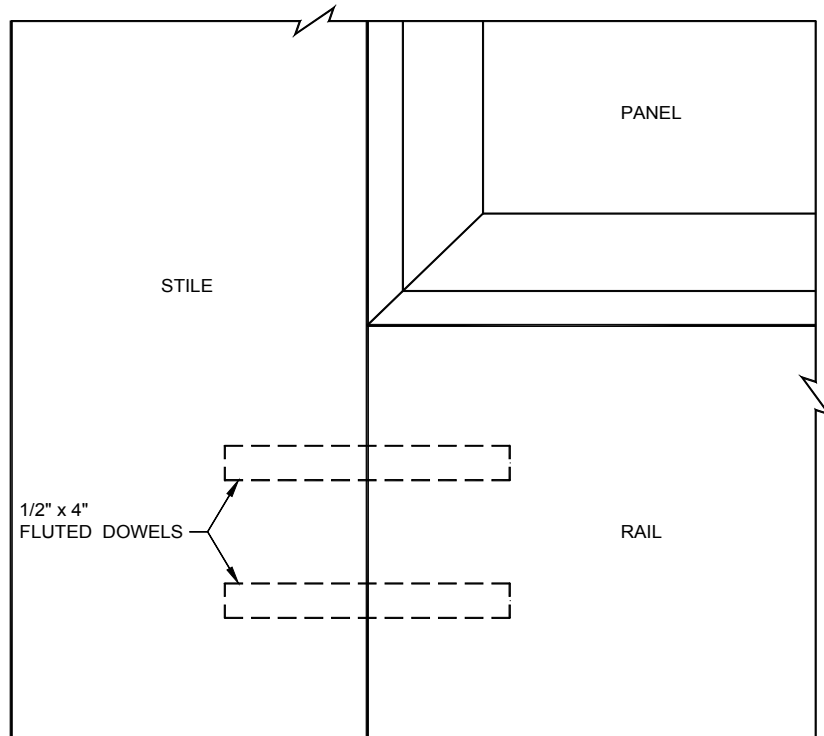




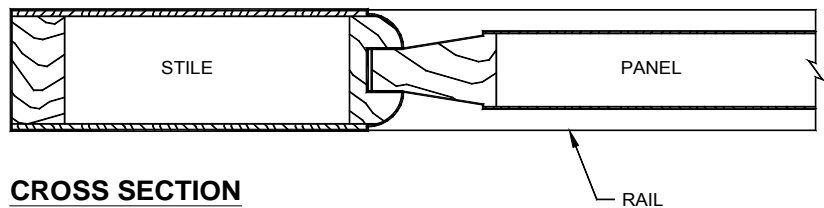
HARRING DOORS

WOOD STILE & RAIL SPECIALISTS

For beautifully hand crafted doors to a custom specification, or selected veneers required for that premium job, we at **Harring Doors**, do our utmost in providing one of the finest quality Architectural Doors to the market. The following pages show our typical standard construction for both interior and exterior use.



CORNER ELEVATION



CROSS SECTION



INTERIOR STANDARD CONSTRUCTION – A.W.I. PREMIUM GRADE

- “AA” grade veneer selected for grain and color match
- Veneers 1/16" and thinner applied with cross banding to ensure stability
- Rim banded panels with through grain and center balance matching
- All glass is 1/4" flat tempered
- Cope and stick joinery using, 1/2" x 4" dowels
- Every joint to have a minimum of one dowel
- 1/4" x 2 1/2" dowels in muntins or bars at every joint
- Pressure fit joints using TYPE I water proof glue
- Uniform sanding to 220 grit with eased edges (no cross grain scratches)
- Interior finishes available (see Factory finishing)
- Limited **lifetime** warranty (see Warranties)

STANDARD DIMENSIONS

With minimums for warranty purposes

FACE MEASURE

Stiles (minimum 4 1/8")	5"
Bottom rail (minimum 12" for 42" x 99, 14" for 48" x 108")	10"
Top rail (minimum 4 1/8")	5"
Lock rail	6 1/2"
Mid rails	3 5/8"
Mullions	3 5/8"
Muntins and bars (including glass stop)	1 3/8"
Raised panel thickness (minimum)	1 1/8"
Flat panel thickness (minimum)	5/8"

- Available in standard 1 3/4" or 2 1/4" thickness.
- **Maximum door size** available for warranty – **48" x 108"**
French doors - 42" x 108"
- Fixed units may have a minimum 2 1/2" stiles
- Standard profile A-1 (see Profiles) - other sticking and panel profiles available.

Note: Every door is clamped for over an hour, to ensure that the glued, pressure fit dowel joints are set prior to removal, leaving no chance for joint separation.